

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP2004/006788

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B21D45/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
IPC 7 B21D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| Y | US 5 115 662 A (RELICH NICK P ET AL) 26 May 1992 (1992-05-26) cited in the application | 1,12 |
| A | the whole document | 4,5 |
| Y | GB 2 181 685 A (METAL BOX PLC) 29 April 1987 (1987-04-29) cited in the application | 1,12 |
| A | the whole document | 2,8,9 |
| A | US 4 121 447 A (SNIADY HENRY) 24 October 1978 (1978-10-24) the whole document | 1,3,12 |
| | ----- -/- | |

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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- *A* document defining the general state of the art which is not considered to be of particular relevance
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X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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* & * document member of the same patent family

Date of the actual completion of the international search

9 September 2004

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16/09/2004

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
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